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D4170-1
Job Sheet 185355



Part No: D4170-1

Job Qty: 40 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/25/18

Job Tracking No:

Due Date: 11/16/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV B IPP REV:A NEW ISSUE 10-09-22 JLM VERIFIED BY:DD IPP Rev:A 10.11.02 as per revB DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	11/16/18	11/16/18	0.00	0.00	Start Up Machining-2		18-11-22
100	Hardinge	40 pcs	11/16/18	11/16/18	0.00	1.15	Hardinge		11/18/11/24
120	QC	40 pcs	11/16/18	11/16/18	0.00	0.00	QC8		BE
125	Skidtubes	40 pcs	11/16/18	11/16/18	0.00	0.59	Skidtubes-2		BE
130	Packaging	40 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3-2		BE
140	QC21-SA	40 Ea	11/16/18	11/16/18	0.00	0.00	QC21		21 9-89 NOV 26 2018

Part Op 100 - Machine as per Folio FA962

Descriptions: 125 - 1- clean crossbolt spacer with ultra bright aluminum cleaner before storing.

130 - ***STOCK IN SKIDTUBE CELL***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T0.375W.058	6061-T6 Round Tube .375 X.058W	10.6640 ft (.2666 ea)	90-Start up Operation	SB1023

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6T0.375W.058	11	298	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	3.150Inches + 0.030 - 0.000	3.180 3.150		
2	Spacer	0.375Inches ± 0.010	0.385 0.365	Diameter	
3	Spacer	0.259Inches ± 0.010	0.269 0.249	Diameter	

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Container No: S131023



Part: D4170-1

Job No: 185355

Serial No/Batch: S131023

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/23/18